

AN APPLICATION REPORT FROM
SPECTRO ANALYTICAL INSTRUMENTS

ICP-77, Rev. 1



SPECTROBLUE FME36

Analysis of Environmental Samples Following the CLP ILM 05.3 Protocol by ICP-OES with Axial Plasma Observation

Introduction

To monitor pollution and protect the environment, the US EPA has been given the authority to develop standardized analytical methods for the measurement of pollutants in environmental samples.

The contract laboratory program CLP ILM 05.3, (Multi-Media, Multi-Concentration, Inorganic Analytical Service for Superfund) includes analytical methods for Inductively Coupled Plasma-Atomic Emission Spectroscopy (ICP-OES), Inductively Coupled Plasma-Mass Spectrometry (ICP-MS), Cold Vapor

Atomic Absorption (CVAA), and colorimetric techniques, in order to provide data for the U.S. Environmental Protection Agency in support of the investigation and clean-up activities under the Comprehensive Environmental Response, Compensation and Liability Act of 1980 (CERCLA) and the Superfund Amendments and Reauthorization Act of 1986 (SARA) [1], [2], [3]. The methods cover 23 analyte metals, mercury and cyanide and are suitable for water, soil, sediment and aqueous samples.

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The SPECTROBLUE with axial plasma observation offers a simple, fast, accurate, precise and cost efficient method for regulated analysis as required by CLP ILM 05.3. MDLs at sub ppb levels were measured and excellent recoveries were determined for the check samples required to be analyzed. In conjunction with an autosampler the SPECTROBLUE can be fully automated. Independent from the number of lines and elements, an analysis (including 2 replicates, pre-flush, and method rinse) can be performed in less than two and a half minutes.

The complete elimination of water cooling not only saves the costs for an external cooling system, as well as its operating costs, but also increases operational safety.

Thanks to UV PLUS the optical system does not consume any purge gases, which again considerably reduces operating costs.

To enable the production of data with known quality, the methods include a strict chain of custody and numerous validation and verification steps.

The CLP provides the methods to be used, specific reporting and contractual requirements, quality assurance, quality control and standard operating procedures. Participating laboratories must demonstrate the ability to meet the quality objectives prior to analyzing samples, e.g. document the methods used and determine MDLs. Analytical data from QC are used to estimate and evaluate analytical results and to determine the necessity for, or the effect of corrective action procedures.

The aim of this application report is to demonstrate that the SPECTROBLUE ICP-OES has all the analytical capabilities to perform analysis within the guidelines of the above mentioned program.

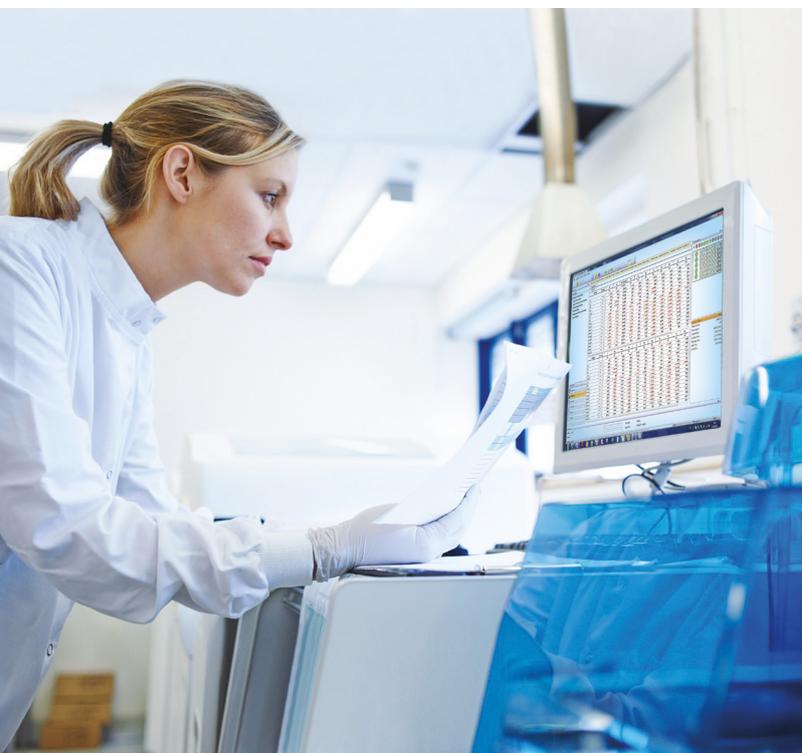


Instrumentation

All measurements were performed with the SPECTROBLUE inductively coupled plasma optical emission spectrometer with axial plasma observation. The SPECTROBLUE features a Paschen-Runge spectrometer mount, employing the proprietary Optimized Rowland Circle Alignment (ORCA) technique. Consisting of two hollow section cast shells, optimized small volume and 15 linear CCD detectors, the wavelength range between 165 and 770 nm can be analyzed, allowing complete spectrum capture within 4s. Due to the unique reprocessing capabilities of the system, a new measurement is not required even if additional elements or lines are to be determined at a later date. The optic is hermetically sealed and filled with argon, continuously circulated through a filter, which absorbs oxygen, water vapor and other species. High optical transmission in the UV is achieved, allowing the determination of non-metals as well as the use of prominent and interference free lines in this region. Utilizing SPECTRO's "Intelligent Calibration Logic" (iCAL), which normalizes the wavelength scale, the state of the optical system is automatically monitored. An air-cooled, 27.12 MHz, free running type LDMOS ICP-generator is installed, which ensures excellent stability of the forward power even in the case of rapidly changing sample loads. All relevant ICP operating parameters are software controlled, allowing easy selection of the optimum operating conditions. For sample introduction, a Modified Lichte nebulizer with a cyclonic spray chamber was used. The operating conditions are given in Table 1.

Table 1: ICP Operating Conditions

| | |
|-------------------------------|---------------------|
| Power | 1450 W |
| Coolant flow | 13 L/min |
| Auxiliary flow | 0.8 L/min |
| Nebulizer flow | 0.7 L/min |
| Plasma Torch | Quartz, demountable |
| Injector tube | 2.0 mm |
| Spray Chamber | Cyclonic |
| Nebulizer | Modified Lichte |
| Sample uptake rate | 1.33 mL/min |
| Uptake rate for buffer | 0.68 mL/min |
| Replicate read time | 42 s per replicate |



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Table 2: Calibration standards

| Element | Std. 0 [mg/L] | Std. 1 [mg/L] | Std. 2 [mg/L] | Std. 3 [mg/L] | Std. 4 [mg/L] | Std. 5 [mg/L] |
|---------|------------------|------------------|------------------|------------------|------------------|------------------|
| Ag | 0 | 0.005 | 0.05 | 0.5 | | |
| Al | 0 | 0.1 | 1 | 10 | 50 | 100 |
| As | 0 | 0.1 | 1 | 10 | | |
| Ba | 0 | 0.01 | 0.1 | 1 | | |
| Be | 0 | 0.01 | 0.1 | 1 | | |
| Ca | 0 | 0.1 | 1 | 10 | 50 | 100 |
| Cd | 0 | 0.02 | 0.2 | 2 | | |
| Co | 0 | 0.02 | 0.2 | 2 | | |
| Cr | 0 | 0.05 | 0.5 | 5 | | |
| Cu | 0 | 0.02 | 0.2 | 2 | | |
| Fe | 0 | 0.1 | 1 | 10 | 50 | 100 |
| K | 0 | 0.2 | 2 | 20 | 50 | 100 |
| Mg | 0 | 0.1 | 1 | 10 | 50 | 100 |
| Mn | 0 | 0.02 | 0.2 | 2 | | |
| Na | 0 | 0.1 | 1 | 10 | 50 | 100 |
| Ni | 0 | 0.02 | 0.2 | 2 | | |
| Pb | 0 | 0.1 | 1 | 10 | | |
| Sb | 0 | 0.05 | 0.5 | 5 | | |
| Se | 0 | 0.05 | 0.5 | 5 | | |
| Tl | 0 | 0.05 | 0.5 | 5 | | |
| V | 0 | 0.02 | 0.2 | 2 | | |
| Zn | 0 | 0.05 | 0.5 | 5 | | |
| Sb | 0 | 0.1 | 0.5 | 2 | | |
| Se | 0 | 0.1 | 0.5 | 2 | | |
| Si | 0 | 0.1 | 0.5 | 2 | | |
| Sn | 0 | 0.1 | 0.5 | 2 | | |
| Sr | 0 | 0.1 | 0.5 | 2 | | |
| Tl | 0 | 0.1 | 0.5 | 2 | 5 | |
| V | 0 | 0.1 | 0.5 | 2 | 0 | |
| Zn | 0 | 0.1 | 0.5 | 2 | 0 | |

Calibration Standards

For calibration, commercially available standard solutions (Inorganic Ventures Christiansburg, VA, USA [6]) were used and diluted to the concentrations as given in Tab. 2. All solutions and samples were acidified with 1% HNO₃ and 5% HCl of suprapure quality. CsCl at a concentration of approximately 3400 mg/L was added as ionization buffer. The addition was performed online using a 10 g/L solution made from CsCl salt (99.995%), a Y-piece, an orange-white pump tube and the third channel of the instrument's peristaltic pump.



Procedure

To demonstrate compliance with the method the following procedure and sample sequence was run. Prior to the calibration, method detection limits (MDL) and the linear range were determined. Various water samples were analyzed as unknown samples.

| Sample | When | Specification | Control failure action |
|------------------------|--|--|--|
| S0 | Daily | None | |
| S1 | Daily | None | |
| ICV | Directly after the calibration | 90% - 110% recovery | Terminate, re-calibration |
| ICB | Directly after the calibration | ± 1xCRQL | Terminate, re-calibration |
| CRI | Following ICV/ICB, at the end of the run, before the ICS analysis and once every 20 samples followed by the ICS/CCV-CCB analysis | 70%-130% - 50%-150% (Sb, Pb, Tl) recovery | Re-analyze for failing elements, if fails again -> terminate |
| CCV | Frequency of 10% or every two hours, beginning and end of run | 90% - 110% recovery | Terminate, re-calibration, re-analysis |
| CCB | After the CCV frequency of 10% or every two hours, beginning and end of run | +/- 1xCRQL | Terminate, re-calibration, re-analysis |
| ICSA | Beginning, end, not before the ICV, every 20 samples, followed by CCV/CCB | ± 2x CRQL or 20% whatever is greater | Terminate and correct problem |
| ICSAB | Beginning, end, not before the ICV, every 20 samples, followed by CCV/CCB | ± 2x CRQL or 20% whatever is greater | Terminate and correct problem |
| PB | Once with every sample batch | ± 1x CRQL | Re-digest and re-measure all samples analyzed ≤10x of the relevant element |
| Spike | Once for every group of sample with similar matrix | 75%-125% recovery (unless conc. of org sample is >5x spike) | Do post digestion spike @ 2x the indigenous or 2x CRQL whatever is greater |
| Duplicate | Once for every group of sample with similar matrix | 20% relative difference for conc. >5x CRQL. If <5x CRQL, control limit | Flag all samples of the relevant batch |
| LCS | Once for every group of sample with similar matrix or for each batch digested, whatever is more frequent | = CRQL | Terminate and correct problem |
| Serial Dilution | Once for every group of sample with similar matrix or for each batch digested, whatever is more frequent | 80%-120% recovery except Ag and Sb | Flag all samples of the relevant batch |
| LRS | At start of contract. Thereafter, quarterly | For concentrations > 50x MDL, a 5x diluted sample when corrected for dilution should give a result within 10% of the original sample | |
| MDL | At start of contract, annually and after instrument maintenance or changes | Within 5% of the true value to determine the upper limit of the ICP-OES linear range | |

For an explanation of the sample abbreviations please see the glossary at page 12 of this report.

Result and Discussion

Tab. 5 shows the selected wavelengths and the achieved instrument detection limits (IDL) as well as the determined method detection limits (MDL). The IDLs were calculated according to the equation [4]:

$$IOD = 3 RSD_b c/100 SBR$$

Where:

- RSD_b – relative standard deviation of 10 replicates of the blank (in %)
- C – concentration of the standard
- SBR – signal to background ratio

Table 4: Sample Sequence

| Step No. | Sample Sequence |
|----------|-----------------|
| 1 | S0 |
| 2 | S1 |
| 3 | ICV |
| 4 | ICB |
| 5 | CRI |
| 6 | ICSA |
| 7 | ICSAB |
| 8 | CCV |
| 9 | CCB |
| 10 | 10 samples |
| 11 | CCV |
| 12 | CCB |
| 13 | 7 samples |
| 14 | CRI |
| 15 | ICSA |
| 16 | ICSAB |
| 17 | CCV |
| 18 | CCB |
| 19 | 10 samples |
| 20 | CCV |
| 21 | CCB |
| 22 | 7 samples |
| 23 | CRI |
| 24 | ICSA |
| 25 | ICSAB |
| 26 | CCV |
| 27 | CCB |
| 28 | 5 samples |
| 29 | CRI |
| 30 | ICSA |
| 31 | ICSAB |
| 32 | CCV |
| 33 | CCB |

Table 5: ILDs and MDLs for selected lines and comparison to the contract required limits

| Element/Line [nm] | IDL [µg/l] | MDL Pooled [µg/l] | MDLrequired (CRQLx0.5) [µg/l] | CRQL [µg/l] |
|-------------------|------------|-------------------|-------------------------------|-------------|
| Ag 328.068 | 0.7 | 0.4 | 5 | 10 |
| Al 167.078 | 0.04 | 0.05 | 100 | 200 |
| Al 396.152 | 1.6 | 0.5 | 100 | 200 |
| As 189.042 | 0.8 | 0.7 | 5 | 10 |
| Ba 455.404 | 0.05 | 0.04 | 100 | 200 |
| Be 313.042 | 0.08 | 0.07 | 2.5 | 5 |
| Ca 396.847 | 0.07 | 0.07 | 2500 | 5000 |
| Cd 214.438 | 0.07 | 0.04 | 2.5 | 5 |
| Cd 226.502 | 0.09 | 0.04 | 2.5 | 5 |
| Cd 228.802 | 0.09 | 0.05 | 2.5 | 5 |
| Co 228.616 | 0.2 | 0.09 | 25 | 50 |
| Cr 267.716 | 0.3 | 0.15 | 5 | 10 |
| Cu 324.754 | 0.6 | 0.3 | 12.5 | 25 |
| Fe 259.941 | 0.1 | 0.3 | 50 | 100 |
| K 766.491 | 1.3 | 0.8 | 2500 | 5000 |
| Mg 279.553 | 0.03 | 0.02 | 2500 | 5000 |
| Mn 257.611 | 0.03 | 0.02 | 7.25 | 15 |
| Na 589.592 | 0.3 | 0.7 | 2500 | 5000 |
| Ni 221.648 | 0.3 | 0.08 | 20 | 40 |
| Pb 168.215 | 1.4 | 1.9 | 5 | 10 |
| Pb 220.353 | 1.1 | 0.5 | 5 | 10 |
| Sb 206.833 | 1.6 | 0.6 | 30 | 60 |
| Se 196.09 | 1.8 | 1.2 | 17.5 | 35 |
| Tl 190.864 | 0.7 | 0.6 | 12.5 | 25 |
| V 311.071 | 0.6 | 0.5 | 25 | 50 |
| Zn 213.856 | 0.08 | 0.15 | 30 | 60 |

The MDLs were calculated according to 40 CFR 136 Appendix B [5]. All elements required to be determined, show MDLs at 1 µg/l, the great majority even considerably below 1 µg/l and thus are well below the required MDLs, defined as 50% of the contract required quantification limit (CRQL) (see Tab.5 and Fig.1). Even for the most critical element, arsenic, the SPECTROBLUE provides a factor 7 difference to the required MDL; ample performance to guarantee unobstructed routine operation. All required check samples could be analyzed without deviation. As examples the recoveries of NIST CRM 1643e (NIST, Gaithersburg, MD, USA [7]) used as the laboratory control sample, the CRI to prove performance at the CRQL and the interference check sample ICS AB are displayed in Fig. 2-4.

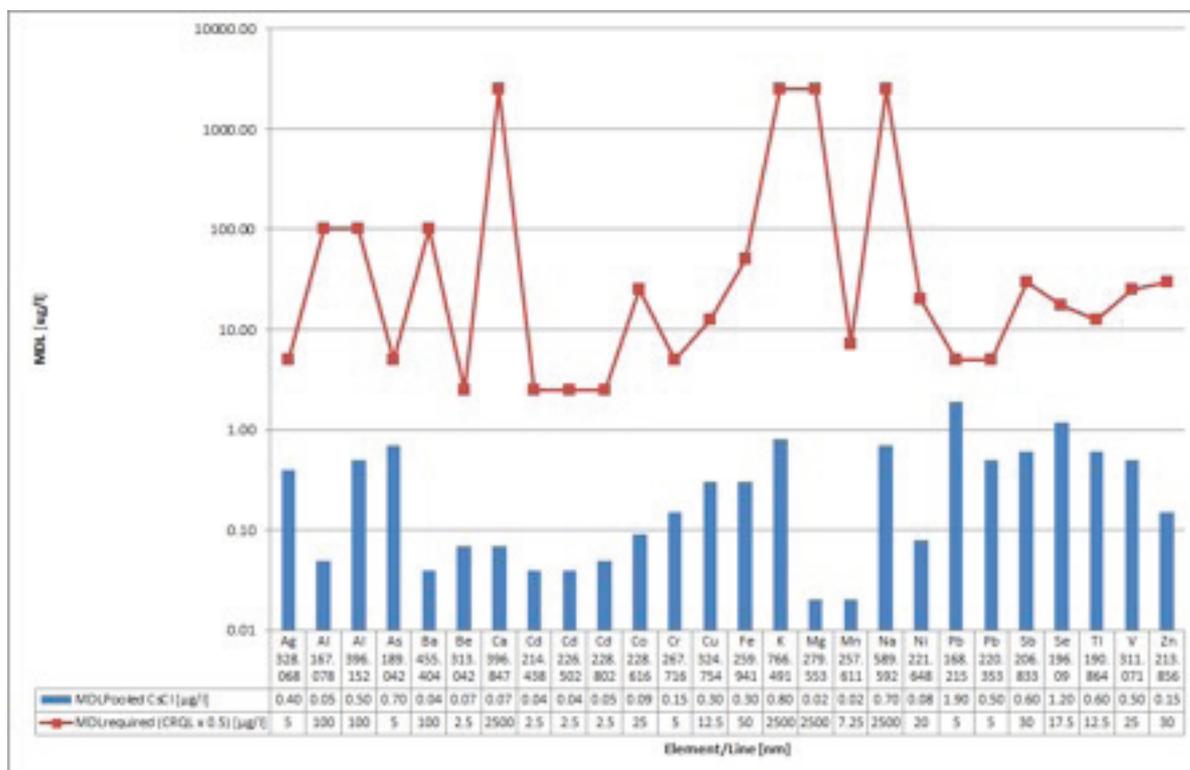


Figure 1: Required versus determined MDLs

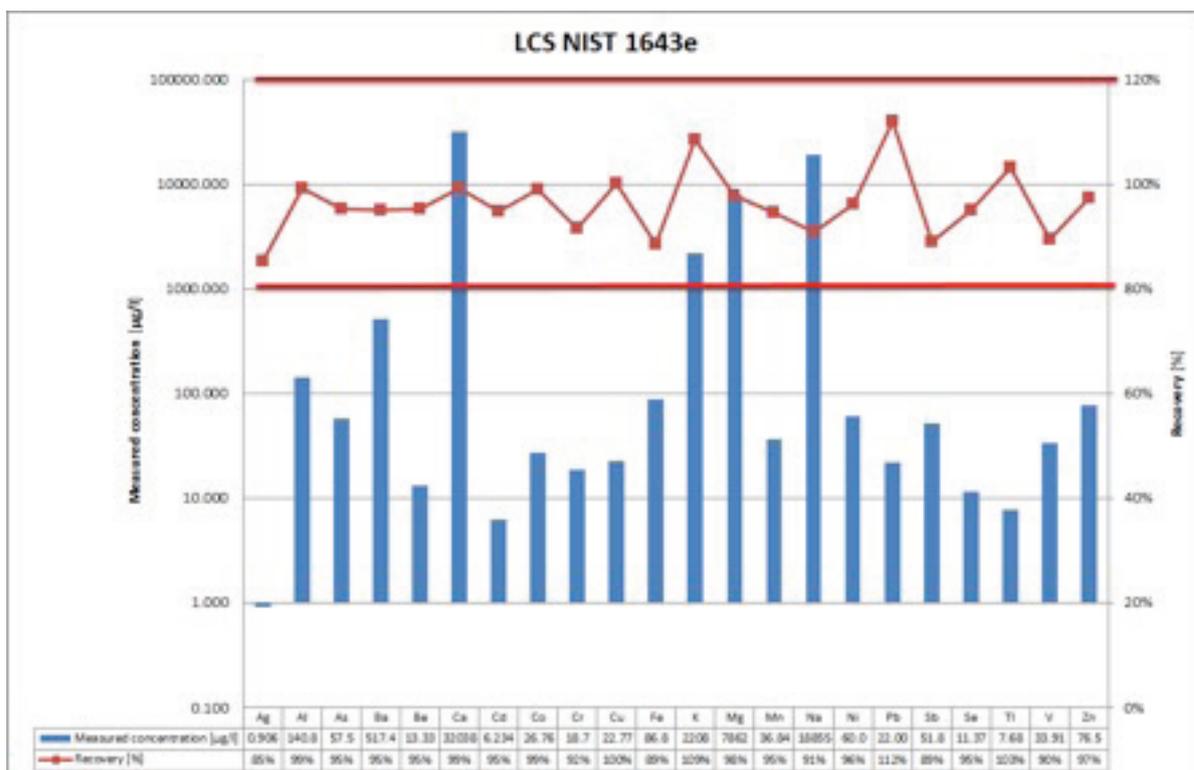


Figure 2: Recoveries for the laboratory control sample (LCS) NIST 1643e

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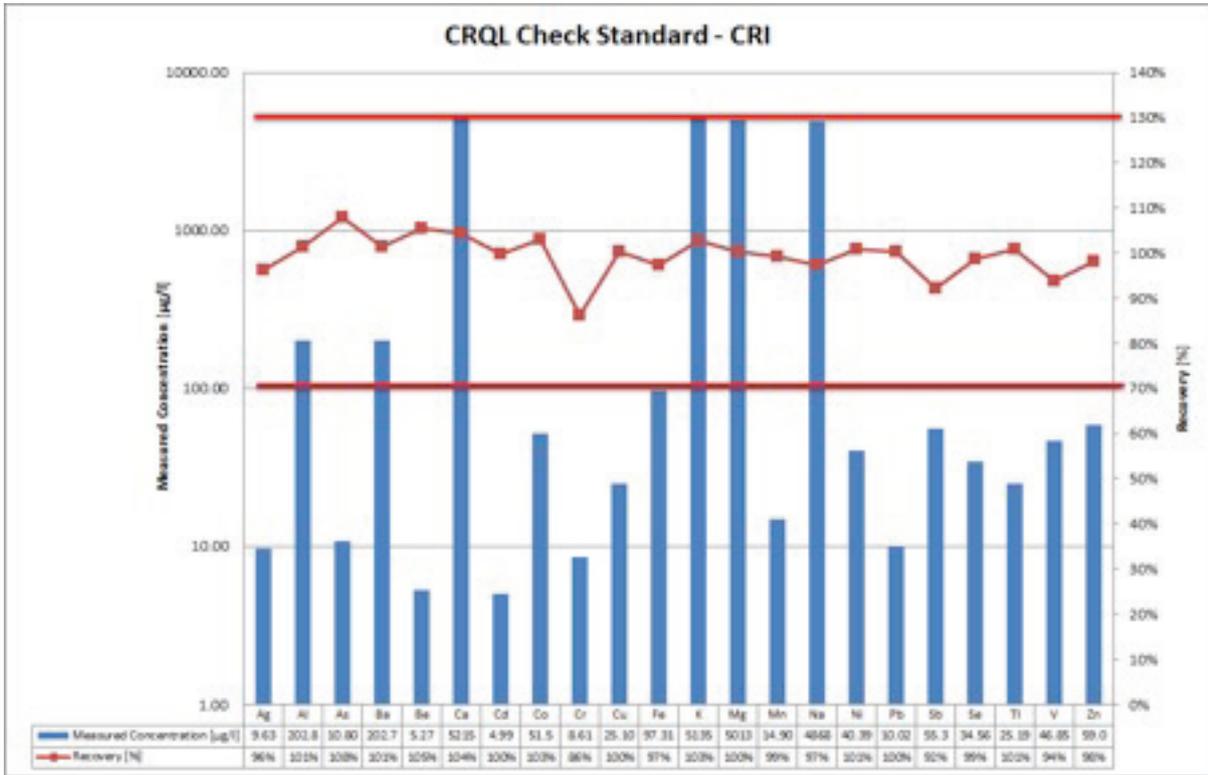


Figure 3: 3 Recoveries for the "Contract Required Quantitation Limit Check Standard (CRI)

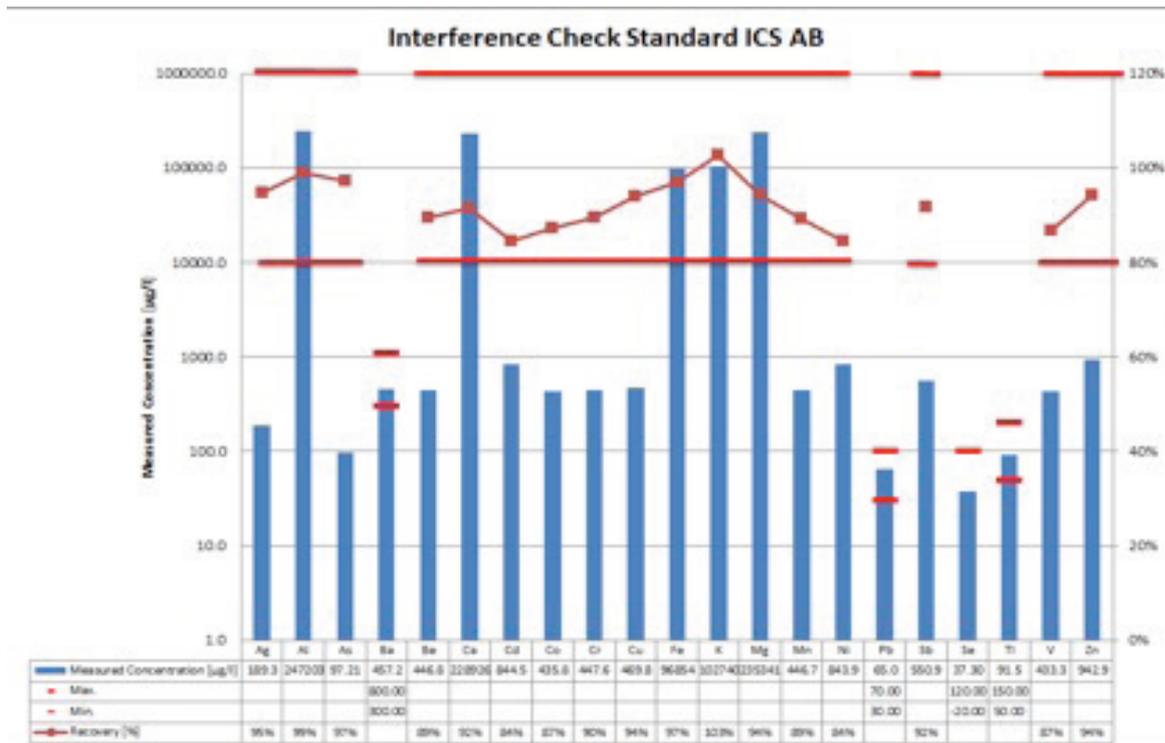


Figure 4: Recoveries for the Interference Check sample (ICS AB)

The interference check sample ICS A, as well as the results for the duplicate, spike and dilution sample measurements are displayed in Table 6 and 7 (next page).

The measurements demonstrate that the combination of high sensitivity with high resolution provide excellent recoveries at trace levels, even in the presence of higher amounts of alkali, earth alkali elements and metals, as contained in the interference check standard ICSAB.

Table 6: Recoveries/results for the Interference Check Sample (ICS A)

| Element | Unit | Measured | Expected | Recovery | Min | Max |
|---------|--------|----------|----------|----------|----------|---------|
| Ag | [µg/l] | -4.62 | 0 | | -20.00 | 20.00 |
| Al | [µg/l] | 248876 | 250000 | 100% | 80% | 120% |
| As | [µg/l] | -0.17 | 0 | | -10.00 | 10.00 |
| Ba | [µg/l] | -0.07 | 0 | | -200.00 | 200.00 |
| Be | [µg/l] | 0.05 | 0 | | -20.00 | 10.00 |
| Ca | [µg/l] | 232562 | 250000 | 93% | 80% | 120% |
| Cd | [µg/l] | 5.33 | 0 | | -10.00 | 10.00 |
| Co | [µg/l] | 0.60 | 0 | | -100.00 | 100.00 |
| Cr | [µg/l] | -1.01 | 0 | | -20.00 | 20.00 |
| Cu | [µg/l] | 0.65 | 0 | | -50.00 | 50.00 |
| Fe | [µg/l] | 98096 | 100000 | 98% | 80% | 120% |
| K | [µg/l] | 105505 | 100000 | 106% | 80% | 120% |
| Mg | [µg/l] | 237090 | 250000 | 95% | 80% | 120% |
| Mn | [µg/l] | 4.02 | 0 | | -30.00 | 30.00 |
| Na | [µg/l] | 1.50 | 0 | | -1000.00 | 1000.00 |
| Ni | [µg/l] | 2.61 | 0 | | -80.00 | 80.00 |
| Pb | [µg/l] | 16.15 | 0 | | -20.00 | 20.00 |
| Sb | [µg/l] | 1.13 | 0 | | -120.00 | 120.00 |
| Se | [µg/l] | -7.93 | 0 | | -70.00 | 70.00 |
| Tl | [µg/l] | 1.36 | 0 | | -50.00 | 50.00 |
| V | [µg/l] | -0.41 | 0 | | -100.00 | 100.00 |
| Zn | [µg/l] | 11.25 | 0 | | -120.00 | 120.00 |

The green color includes compliance to the method.



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Table 7: Duplicate, Spike and Dilution sample results

| Element | Sample [$\mu\text{g/l}$] | Duplicate [$\mu\text{g/l}$] | Difference [$\mu\text{g/l}$] | Spec. \pm [$\mu\text{g/l}$] | Sample [$\mu\text{g/l}$] | Spike [$\mu\text{g/l}$] | Conc. [$\mu\text{g/l}$] | Recovery [%] | Min [%] | Max [%] | Sample [$\mu\text{g/l}$] | Dilution [$\mu\text{g/l}$] | Difference [%] | Spec. \pm [%] |
|------------------|----------------------------|-------------------------------|--------------------------------|---------------------------------|----------------------------|---------------------------|---------------------------|--------------|---------|---------|----------------------------|------------------------------|----------------|-----------------|
| Duplicate Sample | | | | Spike Sample | | | | | | | Dilution Sample | | | |
| Ag | <DL | <DL | 0 | 10 | <LOD | 49.55 | 50 | 99 | 75 | 125 | 48.38 | 48.23 | 0.3 | 10 |
| Al | <DL | <DL | 0 | 200 | 26.69 | 1039 | 1000 | 101 | 75 | 125 | 1008 | 1053 | -4.5 | 10 |
| As | 4.63 | 4.78 | 0.16 | 10 | 3.16 | 1041 | 1000 | 104 | 75 | 125 | 1004 | 913 | 9.1 | 10 |
| Ba | 19.98 | 19.75 | -0.23 | 200 | 18.85 | 121.5 | 100 | 103 | 75 | 125 | 103.3 | 97.2 | 5.9 | 10 |
| Be | <LOD | <LOD | 0 | 5 | <LOD | 105.1 | 100 | 105 | 75 | 125 | 102.0 | 105.5 | -3.4 | 10 |
| Ca | 38695 | 38003 | 1.8 | 20 | | | | | | | 1002 | 1034 | -3.1 | 10 |
| Cd | <LOD | <LOD | 0 | 5 | <LOD | 206.5 | 200 | 103 | 75 | 125 | 203.5 | 191.8 | 5.7 | 10 |
| Co | <LOD | <LOD | 0 | 50 | 0.184 | 204.1 | 200 | 102 | 75 | 125 | 198.8 | 207.9 | -4.6 | 10 |
| Cr | <LOD | <LOD | 0 | 10 | 0.365 | 510 | 500 | 102 | 75 | 125 | 505 | 502 | 0.6 | 10 |
| Cu | 63.0 | 53.4 | -9.6 | 25 | 44.54 | 259.2 | 200 | 107 | 75 | 125 | 200.9 | 189.8 | 5.5 | 10 |
| Fe | <LOD | <LOD | 0 | 100 | 23.07 | 1039 | 1000 | 102 | 75 | 125 | 1023 | 1038 | -1.5 | 10 |
| K | 1483 | 1458 | -25 | 5000 | | | | | | | 2100 | 2037 | 3.0 | 10 |
| Mg | 6539 | 6355 | -184 | 5000 | | | | | | | 1041 | 1103 | -5.9 | 10 |
| Mn | 0.386 | 0.371 | -0.02 | 15 | 1.534 | 205.9 | 200 | 102 | 75 | 125 | 201.7 | 185.9 | 7.9 | 10 |
| Na | 12718 | 12500 | -218 | 5000 | | | | | | | 1010 | 1011 | -0.1 | 10 |
| Ni] | 9.02 | 8.99 | -0.04 | 40 | 14.41 | 218.4 | 200 | 102 | 75 | 125 | 203.5 | 214.0 | -5.1 | 10 |
| Pb | 8.81 | 8.65 | -0.16 | 10 | 2.51 | 1045 | 1000 | 104 | 75 | 125 | 1033 | 1081 | -4.6 | 10 |
| Sb] | 1.02 | 0.836 | -0.18 | 60 | 1.23 | 522 | 500 | 104 | 75 | 125 | 506 | 465 | 8.2 | 10 |
| Se | 2.98 | 2.72 | -0.26 | 35 | <LOD | 531 | 500 | 106 | 75 | 125 | 504 | 465 | 7.9 | 10 |
| Tl | 0.275 | 0.324 | 0.05 | 25 | <LOD | 517 | 500 | 103 | 75 | 125 | 514 | 497.7 | 3.1 | 10 |
| V | <LOD | <LOD | 0 | 50 | <LOD | 207.7 | 200 | 104 | 75 | 125 | 202.1 | 196.9 | 2.6 | 10 |
| Zn | 125.2 | 123.8 | -1.4 | 60 | 104.2 | 589 | 500 | 97 | 75 | 125 | 502 | 511 | -1.8 | 10 |

Conclusion

The SPECTROBLUE with axial plasma observation offers a simple, fast, accurate, precise and cost efficient method for regulated analysis as required by CLP (Contract Laboratory Program) ILM 05.3. MDLs (Method Detection Limits) at sub ppb levels were measured and excellent recoveries were determined for the check samples required to be analyzed. In conjunction with an autosampler the SPECTROBLUE can be fully automated. Independent from the number of lines and elements an analysis (including 2 replicates, pre-flush, and method rinse) can be performed in less than two and a half minutes. The complete elimination of water cooling not only saves the costs for external cooling system as well as its operating costs, but also increases operational safety.

Thanks to UV PLUS the optical system does not consume any purge gases, which again considerably reduces operating costs.

With the SPECTROBLUE ergonomics and ease of operation is a principle point. Components which require regular user maintenance can be quickly mounted and dismantled, e.g. by the use of bayonet connections. All critical parts are self-aligning, the plasma torch is tubeless. The newly developed, App-like SMART USER INTERFACE only includes few buttons and no menus. Even users unfamiliar with the instrument are able to quickly learn to operate the ICP routinely.

However, also the use of established techniques offers advantages: compared to the Echelle type optical systems, the Paschen-Runge design used in the SPECTROBLUE offers a more uniform optical resolution over a wide spectral range. The result: fewer interferences, which need correction.

All of this makes the SPECTROBLUE, which has been particularly designed for environmental work, the perfect instrument for the application.

References

- [1] US-EPA Contract Laboratory Program, Statement of Work for Inorganic Analysis, CLP ILM 05.3, March 2004, Exhibit A-C
- [2] US-EPA Contract Laboratory Program, Introduction to Analytical Methods, Exhibit D
- [3] US-EPA Contract Laboratory Program, Quality Assurance Program, Exhibit E-H
- [4] P. W. J. M. Boumans, Spectrochim. Acta 46B, 431 (1991)
- [5] 40 CFR 136 Appendix B, Definition and Procedure for the Determination of the Method Detection Limit - Revision 1.11, 26th March 2010
- [6] Inorganic Ventures, Christiansburg, VA, USA
- [7] National Institute of Standards and Technology (NIST), Gaithersburg, MD, USA



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Glossary

| | |
|-----------------|--|
| CLP | Contract Laboratory Program |
| CLP ILM 05.3 | Multi-Media, Multi-Concentration, Inorganic Analytical Service for Superfund |
| MDL | Method Detection Limit |
| IDL | Instrument Detection Limit |
| CRM | Certified Reference Material |
| CRQL | Contract Required Quantification Limit |
| S0 | Calibration Blank Standard |
| S1 | Calibration Standard |
| ICV | Initial Calibration Verification check standard |
| ICB | Initial Calibration Blank check standard |
| CRI | Contract Required Quantitation Limit Check Standard |
| CCV | Continuing Calibration Verification check standard |
| CCB | Continuing Calibration Blank check standard |
| ICSA | Interference Check Sample A |
| ICSAB | Interference Check Sample AB |
| PB | Preparation Blank sample |
| Spike | Spike sample |
| Duplicate | Duplicate sample |
| LCS | Laboratory Control Sample |
| Serial Dilution | Serial Dilution Sample |
| LRS | Linear Range Standard |

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